



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	737	5536	PISTON & PISTON PIN (.001 O.S.)	AR		2
1	737	5537	PISTON & PISTON PIN (.003 O.S.)	AR		2
2	39	67127	RING, PISTON -8 SETS (STANDA	8		
2	39	67128	RING, PISTON -8 SETS (.030 O.S.	AR		2
3	23	85721	BEARING UNIT, (PAIR) CRANKSH	4	STANDARD	
3	23	85685	BEARING UNIT, (PAIR) CRANKSH	AR	.001 U.S.	2
3	23	85723	BEARING UNIT, CRANKSHAFT M	AR	.002 U.S.	2
3	23	85724	BEARING UNIT, CRANKSHAFT M	AR	.010 U.S.	2
3	23	85725	BEARING UNIT, CRANKSHAFT M	AR	.020 U.S.	2
4	23	85686	BEARING UNIT, CRANKSHAFT M	1	STANDARD	
4	23	85687	BEARING UNIT, CRANKSHAFT M	AR	.001 U.S.	2
4	23	85688	BEARING UNIT, CRANKSHAFT M	AR	.002 U.S.	2
4	23	85689	BEARING UNIT, CRANKSHAFT M	AR	.010 U.S.	2
4	23	85690	BEARING UNIT, CRANKSHAFT M	AR	.020 U.S.	2
5	17	35312	PIN, DOWEL -REAR CRANKSHAF	1	1/4" DIA.	
6	26	14756	OIL SEAL, REAR -CRANKSHAFT	1		4
7	230	5534	FLYWHEEL	1		
8	10	49845	SCREW, FLYWHEEL TO CRANKS	6		
9	13	39131	LOCKWASHER, FLYWHEEL SCRI	6		
10		47607A	DRIVE PLATE	1		
11	10	35091	SCREW, DRIVE PLATE	6		
12	13	35048	LOCKWASHER, DRIVE PLATE SC	6		
13	614	5538	CONNECTING ROD	8		
14		N.S.S.	BOLT, CONNECTING ROD CAP	16		1
15		N.S.S.	NUT, CONNECTING ROD CAP	16		1
16	23	85726	BEARING SET, (4 PAIR) CONNEC	8	STANDARD	
16	23	85727	BEARING UNIT, (PAIR) CONNECT	AR	.001 U.S.	2
16	23	85728	BEARING UNIT, (PAIR) CONNECT	AR	.002 U.S.	2
16	23	85691	BEARING UNIT, (PAIR) CONNECT	AR	.010 U.S.	2
16	23	85729	BEARING UNIT, (PAIR) CONNECT	AR	.020 U.S.	2
17	429	5880	CRANKSHAFT	1		
18	28	34466	KEY, CRANKSHAFT	2		